

Developing an SMR for the Digital Century

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Tokyo

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Rolls-Royce Proprietary Information



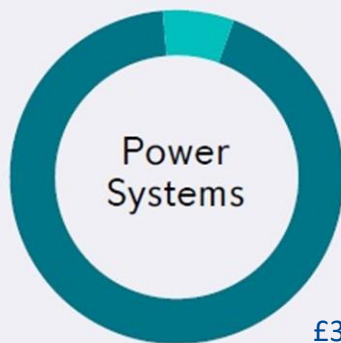
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Our businesses



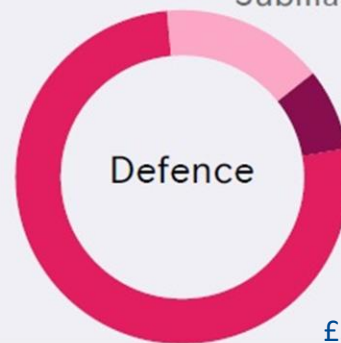
£8.0bn

Civil
Nuclear



£3.1bn

Submarines



£3.2bn

Nuclear Overview

Nuclear
(4100 highly skilled employees)

Defence Nuclear

Submarines



- Reactor plant design and supply
- Operation of licensed sites
- Fuel fabrication
- Through life services

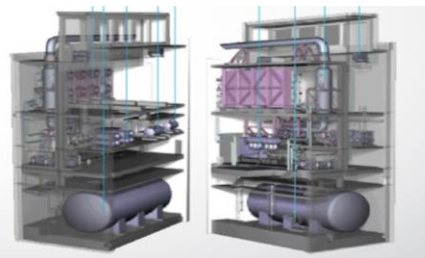
Instrumentation & Control



- Reactor Protection System
- Rod Control System
- Neutron Instrumentation System
- Plant Monitoring System
- In core Instrumentation Systems

Civil Nuclear

Nuclear Services & Projects



- Emergency Diesel Generator System
- Waste Treatment Systems
- Services: inspection, Predictive Maintenance, Inventory management

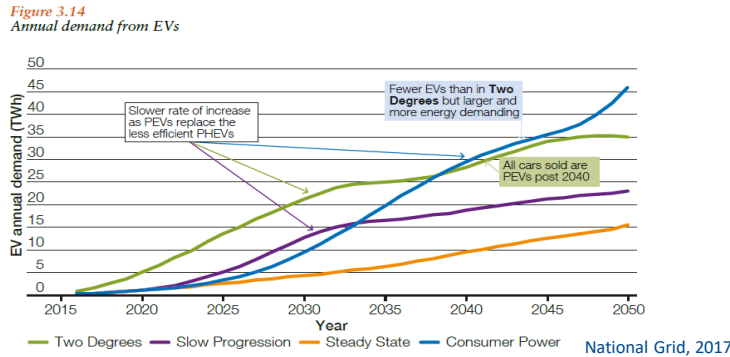
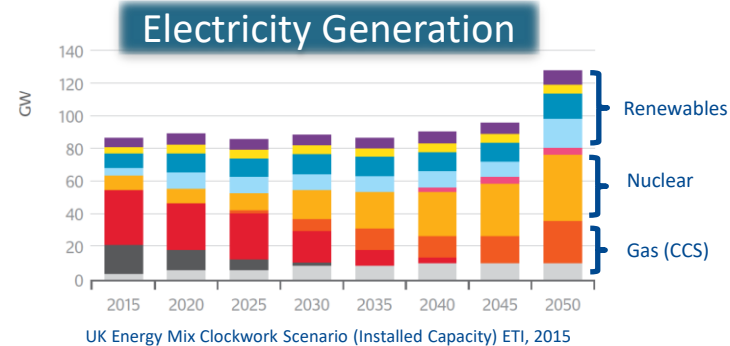
SMR



- Design and development of SMR power station

There is a clear demand for new low carbon electricity generation

Greenhouse Gas Emissions



Charging EVs

Heat Generation

Figure Two: Half-hourly GB electricity & low grade heat demand variation, 2010¹

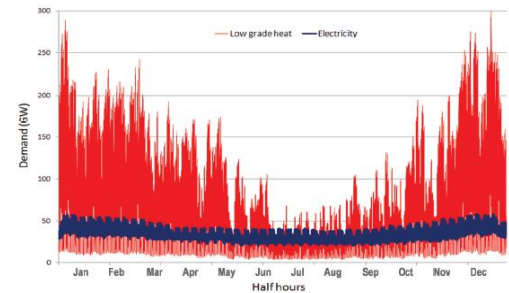
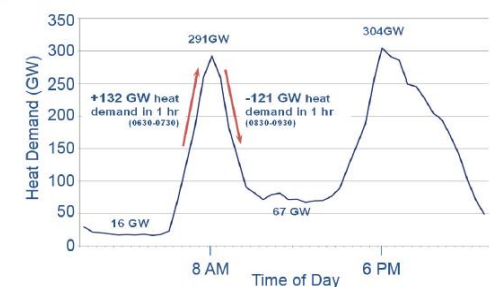


Figure Three: Winter Peak Heat Demand - 18th December 2010²



¹ Half Hourly Electricity and Low Grade Heat Demand Variation 2010 - Robert Sansom, Imperial College.
² Winter Peak Heat Demand - Data provided by Robert Sansom, Imperial College.



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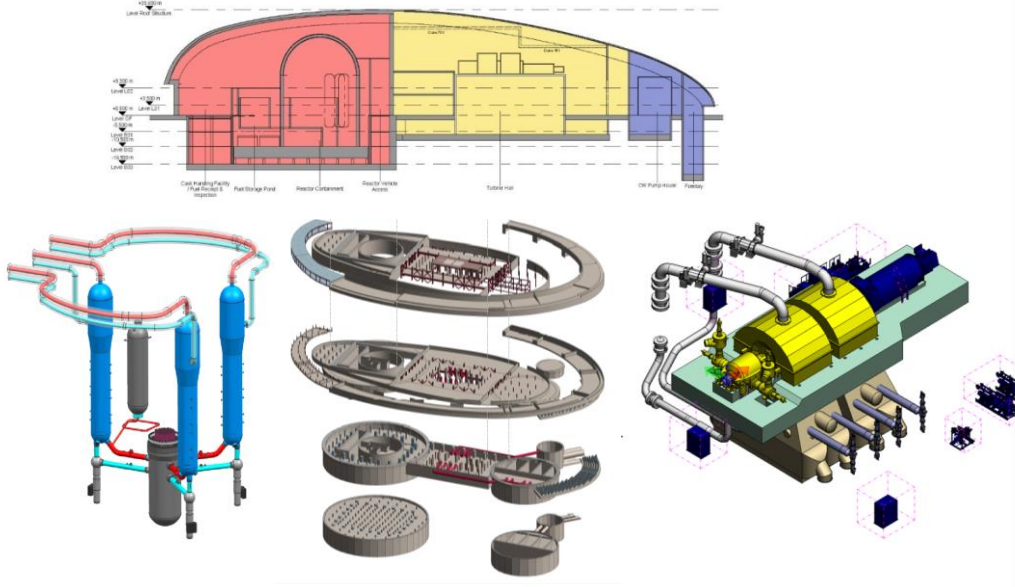
Principle considerations for Rolls-Royce SMR development

Must be commercially investible for utility operators (non-state backed):

- SMRs must be capable of delivering affordable electricity
- Design for licensing, manufacture, construction, operation and decommissioning
- Construction methods (e.g. modularity) must address the high risk & cost areas (e.g. site activity)
- Must provide certainty of operation – i.e. Not be a constant FOAK
- Avoidance of large and expensive manufacturing facilities (need production line approach)
- Modularity is a solution not a driver and must be optimised

$$\text{Cost of Electricity (£/MWhr)} = \frac{(\text{capital} + \text{total O\&M} + \text{fuel costs} + \text{financing cost})}{\text{Power Generating potential} \times \text{Capacity factor}}$$

Requirements driven design promotes cost effective, safe solution



Design for Licensing

- Proven technologies where possible / low regulatory risk

Design for manufacture

- Simplification of manufacturing processes
- Optimise for production in controlled factory environments
- Account for facility and supply chain investments

Design for construction

- Remove site activity where possible (reduce risk)
- Reduce construction time and risk
- Road transportable modules to reduce time and risk
- Whole plant modular approach

Design for operation and decommissioning

- Maximum power for lowest cost
- Digitally enabled product

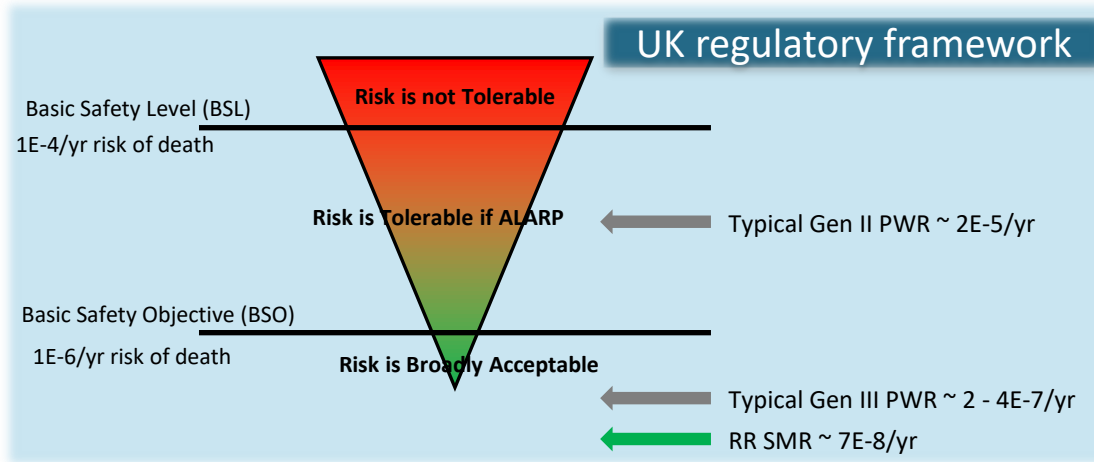
Safety through life is key to societal acceptance

Nuclear Safety

Conventional
Health & Safety

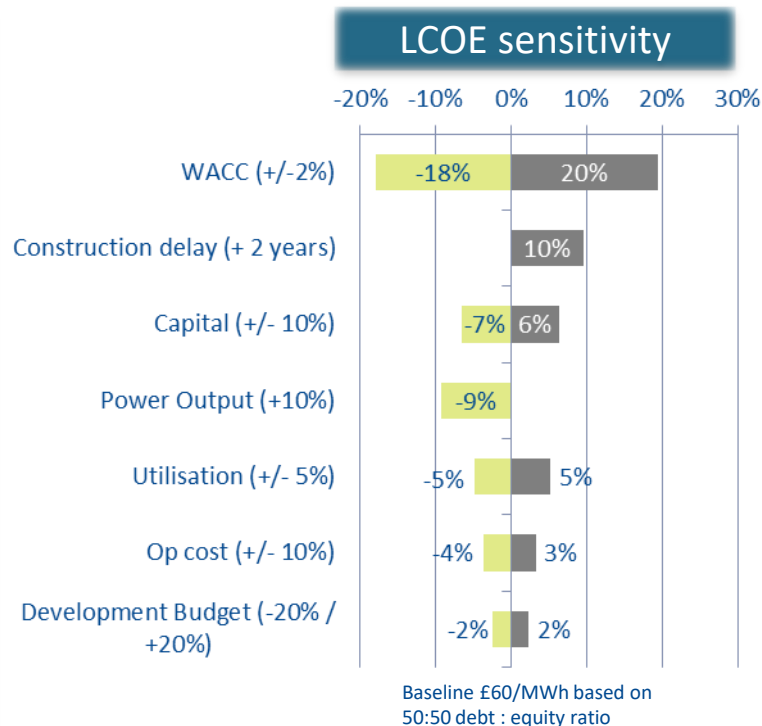
Security

Environmental



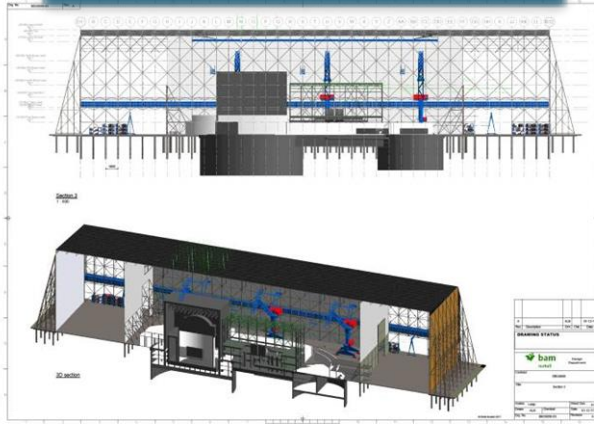
The business case is dominated by certainty of delivery

- Historically, nuclear reactors have pursued larger power output to gain economic benefits of scale based on:
 - Increased power per unit capital is a significant sensitivity to LCOE
 - Some operational costs are fixed and do not scale with power – greater power drives better economics
- However, this has been achieved at the expense of the major LCOE sensitivities:
 - Complexity of the build driving higher capital
 - Longer construction times driving higher total financed capital
 - Much higher risk profiles driving higher borrowing rate premiums
- This has subsequently driven an increased requirement for government intervention where financing is unavailable
- Simplicity, short construction and programme certainty are therefore critical features of our SMR design

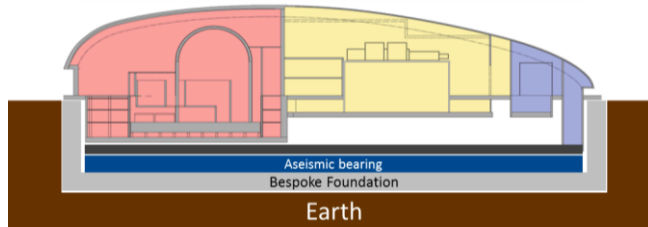


Build Certainty

Rolls-Royce SMR site construction shelter



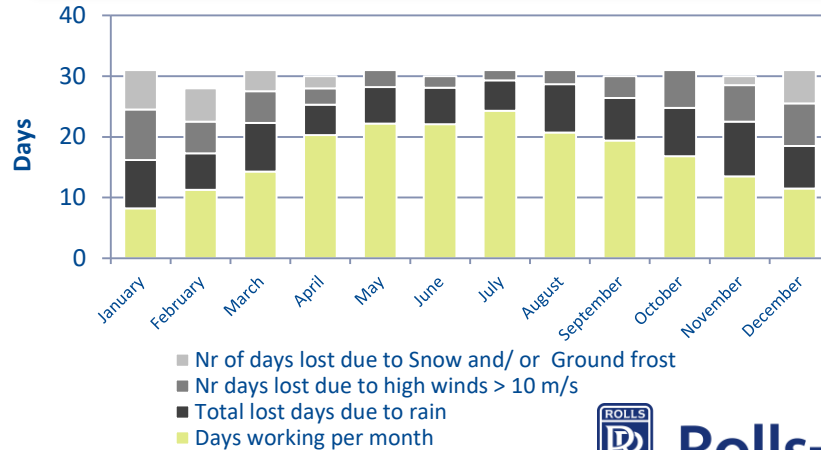
Rolls-Royce SMR two phase construction



Rolls-Royce Proprietary Information

- Every delay during construction is a significant additional cost
- Our SMR will be constructed in two phases;
 - Site groundworks and civil engineering to aseismic bearing
 - Standardised modular assembly of the power station – off-site manufacture of systems and components
- Both phases conducted under cover, isolation from weather conditions

Average weather assessment at Wylfa - September 2014



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Build Certainty

- Certainty around a short construction period is essential:
 - *We are allowing 7 years for the first unit to prove the construction sequence*
- Learner curves will provide NOAK timeframes of:
 - *2 years site preparation and seismic raft*
 - *2 years 'factory project' of module delivery, installation and test*
- Our design is aimed at introducing innovative financing options / construction models
- We have options such as splitting the project into 2 phases to prevent allocating higher costs of capital to lower risk, factory delivered product

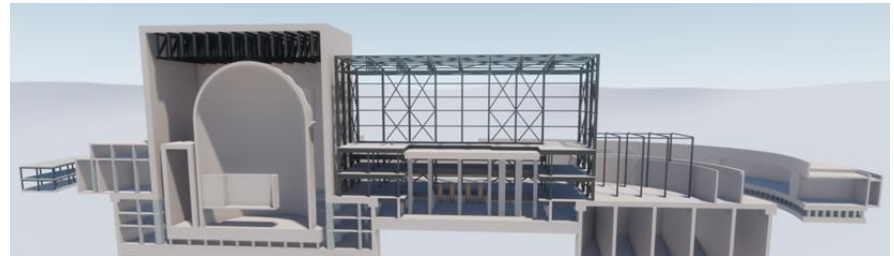
Project 1: Ground works and laying the seismic mat:

- ~£250M, 2 year duration
- higher risk project due to uncertainties with site and ground conditions

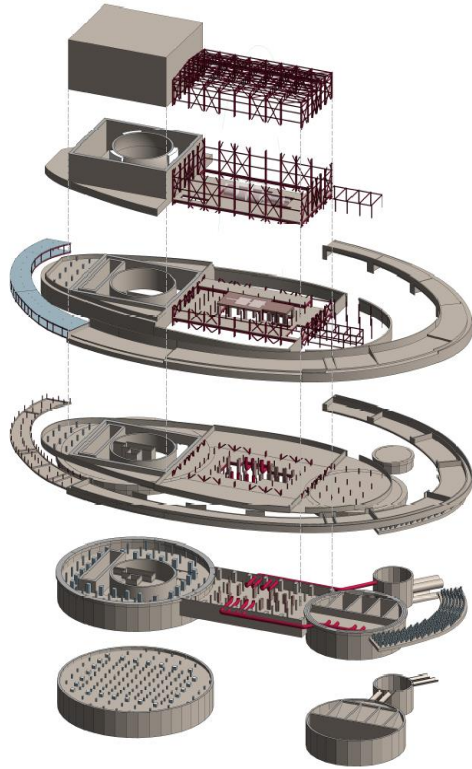


Project 2: Module delivery, installation, and test

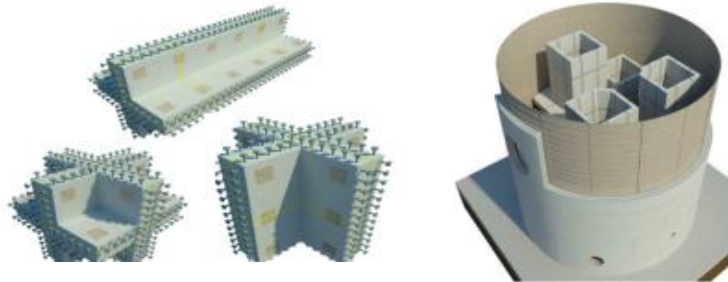
- ~£1,250M, 2 year duration
- Commons modules independent of site (insulated from site conditions)
- Factory produced assembly line plant and machinery
- Civil modules included from civil module facility



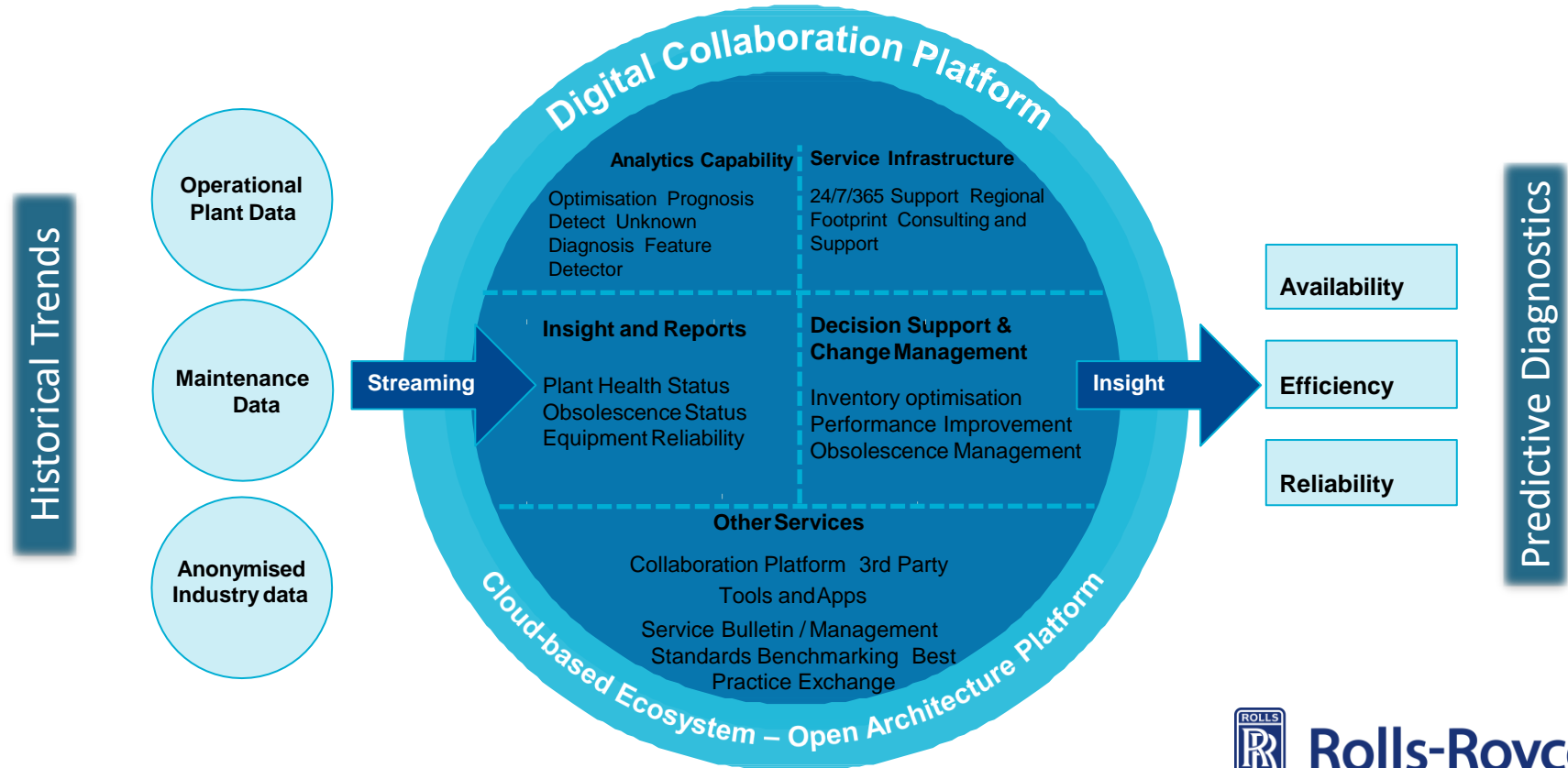
Digital Construction



- Modular approach to construction reduces , capital cost, construction period and risk profile (site to factory for civil structures)
- Therefore cost of financing is reduced
- Modular installation of steel containment
 - *internal structures (Primary circuit supports) using prefabricated reinforced concrete panels*
 - *Reactor island basement floor and wall slabs (seismically qualified structures), again using prefabricated reinforced concrete panels.*
 - *MEP modules in reactor island basement*
- All modelled in 4D digital environment during design and programme development to ensure smooth and harmonious programme for manufacture, construction and installation



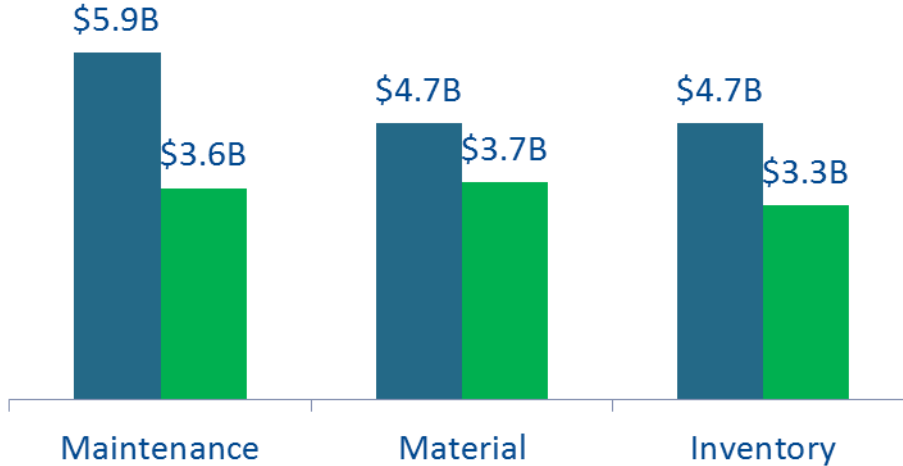
Existing Digital Operations – First Steps...



Digital Operations - Potential

(US Market Only)

■ Current...
■ Digital Spend



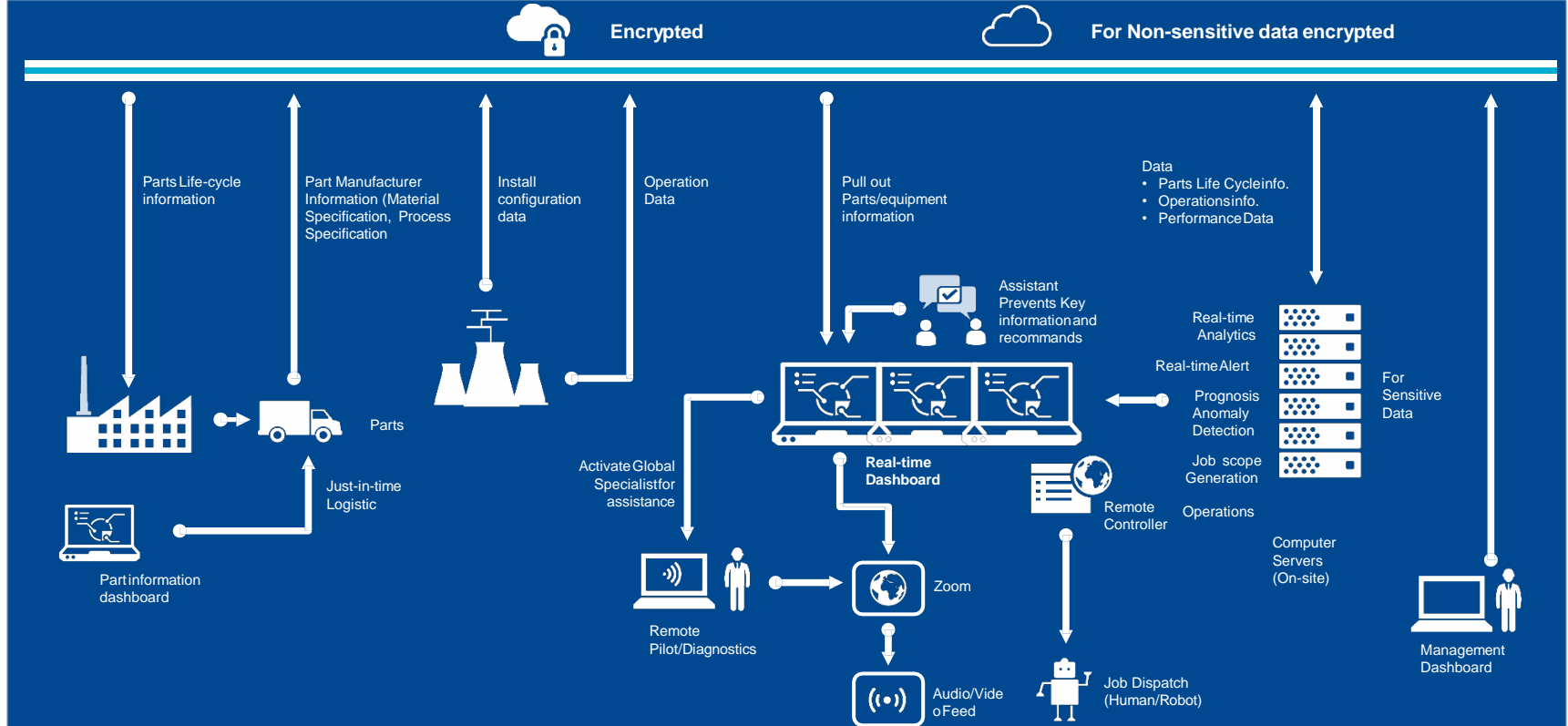
Industry Impact (Over 3 Years)

- \$3.3B in reduced operating cost
- \$1.4B in improved cash flow performance
- Improved equipment reliability

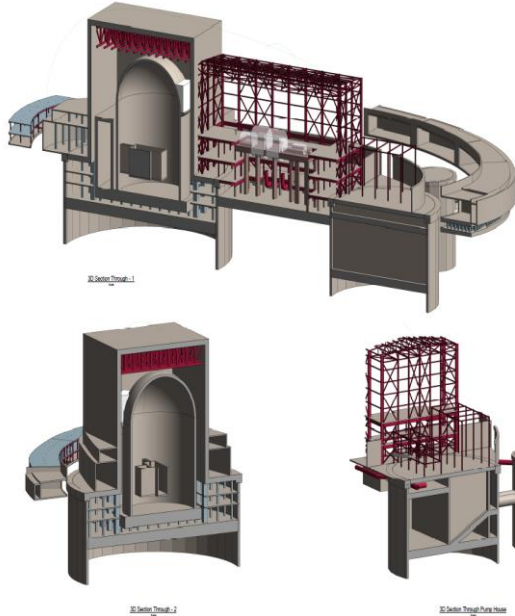
Market Assessment

- Industry slow to change existing culture
- Savings based on time based data – Step change in industry O&M costs by using predictive intelligence
- Opportunity for the industry to rationalize resources and assets to drive O&M costs down to competitive level

Advanced Digital Operations (including SMR)



Decommissioning

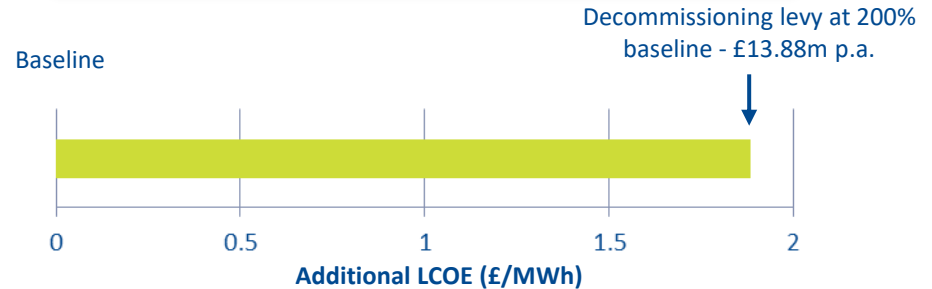


- Decommissioning is funded through a decommissioning levy charged within the operating costs
- Design for decommissioning is built in to our modular construction (i.e. modular deconstruction)

Key Benefits:

- Targeting zero discharges through operations
- Modular disassembly
- Minimised overall components and systems
- Emphasis placed on material selection benefits, e.g. steel containment
- Conventional PWR Fuel
- All waste streams consistent with existing UK treatment infrastructure

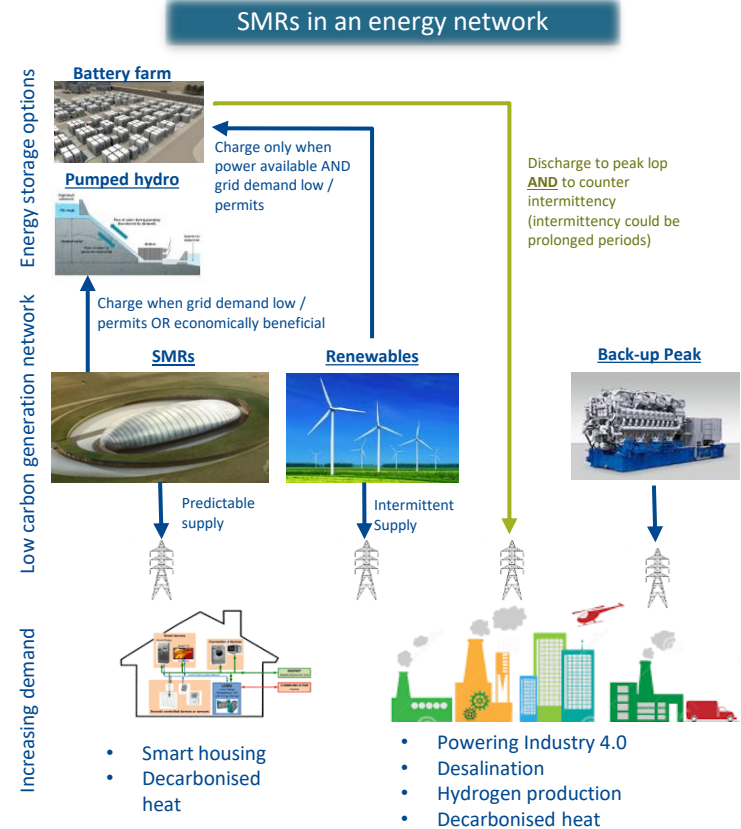
LCOE sensitivity to decommissioning certainty



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Integrated System Approach

- Energy storage can be beneficial to any form of energy generation
- Unlike intermittent sources, SMRs can select when to 'charge' and when to power the grid
- This removes the need for additional capital to install additional capacity to accommodate both power and 'charge' capacity when conditions are favourable
- SMRs can therefore flex grid output providing load following capability to 'peak lop' when coupled with batteries / energy storage
- Battery storage, pumped hydro, and hydrogen production are all appropriate for SMRs and improve the economics
- In certain geographies, 'free' process heat from an SMR can significantly improve economics
- Equally, SMRs can provide efficient power for desalination in certain international markets



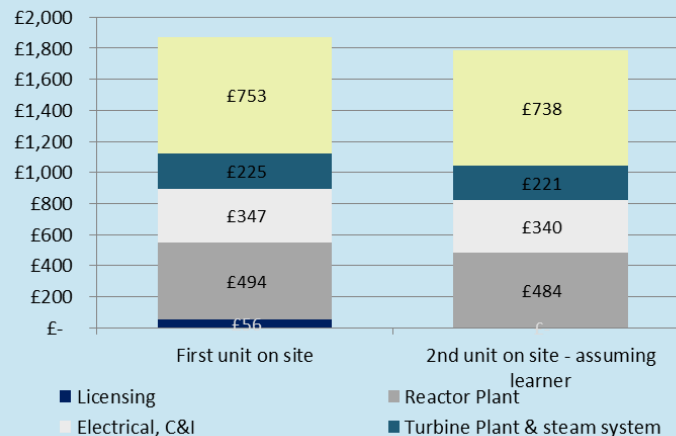
Product price

- Target of capital cost <£2Bn is achieved
- LCOE <£60 MWhr is achieved
- Twin unit sites are economically advantageous
- Combination of reduced financing costs and application of innovative design ensures cost per MWe of installed capacity is competitive

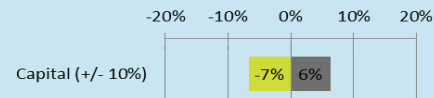
Overnight capital cost

<i>SMR first unit on a site</i>	£1,874m	£4.23/MW
<i>SMR second unit on a site</i>	£1,784m	£4.03/MW

Price breakdown



LCOE sensitivity to Capital



Note 1: <https://workspace.imperial.ac.uk/icept/Public/Cost%20estimates%20for%20nuclear%20power%20in%20the%20UK.pdf>

Note 2: <http://textlab.io/doc/5703003/hpc-and-uk-nuclear-new-build>

Summary of our SMR design

440MWe Close Coupled PWR SMR

- Operator requirements lead the design
- A Power station design NOT only a nuclear reactor
- Highest power for lowest cost (lowest LCOE)
- Time to market:
 - Low regulatory risk
 - Proven technologies
 - Design for manufacture / construction
- Enhanced passive safety
- Compact Modular design
- Utilisation of volume economies
- Design for lifecycle operation

