

The 51<sup>st</sup> JAIF annual conference

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# **Involvement in the New Nuclear Power Station in the UK**

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# 1. Why Overseas Nuclear Business?

## Nuclear Manufacturer's Responsibility

- Revitalize Fukushima, Ensure long-term safety for domestic NPP
- Preserve high-quality nuclear technology, human capital, supply chain

## Current situation of Nuclear Business

- Long-term suspension of domestic NPP causes low predictability to future nuclear business in Japan
- The biggest challenge we face is to survive in an overseas new NPP market needed for preserving the nuclear technology and human capital, where the competition has been increased by the new entrant of state-owned companies, China, etc..

It is imperative to implement reliable and efficient NPP  
for revitalizing nuclear industrial base of Japan

Worldwide Promoting Construction of New Nuclear Power Plants

## 2. Business Environment of UK New Build

- Overseas NPP construction business is becoming tougher competition
  - Utilities' requirement level to manufacturer have upgraded from "Equipment Supplier" to "Business Development Partner"
- UK is one of the countries which has "Bankable" Business Environment

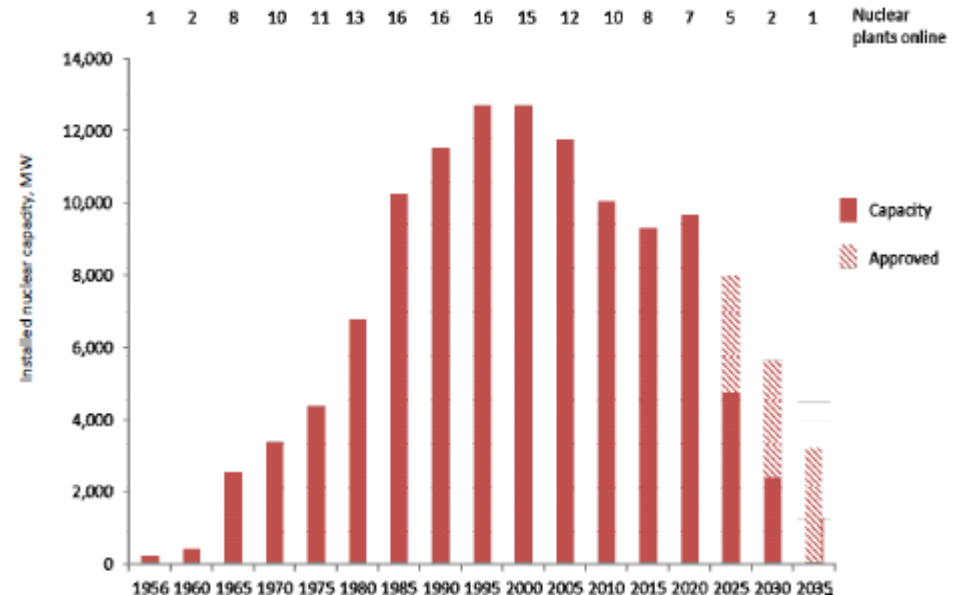
Key "Bankable" Criteria	UK Environment
Stable Pro-Nuclear Policy	UK government decided much greater reliance on nuclear power
Foreseeable Electricity Market Mechanism	Contract for Difference(CfD) provides stability and predictability to future revenue streams
NPP Operation Expertise /Business Know-how	Establishment of Exelon-JAPC joint venture company "JExel Nuclear"
Proven Reactor, Transparency in Licensing Process, Organization Structure for Minimizing EPC Risk	Proven most advanced reactor (ABWR), GDA process, Menter Newydd (JV of Hitachi, Bechtel, JGC)

# 3. Business Environment for Nuclear Power in UK

## UK Market Trend

- UK became energy import country since 2004 due to the limited amount of oil & gas reserves in the North Sea.
- Currently 15 reactors in 8 nuclear power plants in operation. (provide around 10% of total electric power supply)
- All 14 GCRs will be closing down by 2030, starting from 2023.

Chart 1: UK installed nuclear capacity and plants online, 1956-2035<sup>3</sup>



Source: "Nuclear capacity in the UK" published in March 2017, BEIS

## UK Energy Policy

- Primary objectives; Energy security, decarbonizing, energy efficiency
- Promote various and price-competitive source of low carbon electricity including renewable energy and nuclear energy.
- CfD and capacity market introduced as a support program for low carbon electricity.

CfD: Contract for Difference



# 4. UK Nuclear New Build Programs

- New-build
- Operating
- Decommissioned

## NuGen [AP1000] (Toshiba 100%\*1)

1,200MW Class × 3

\*1: According to media, Korea Electric Power Corp. obtained Priority Negotiating Rights in Dec. 2017.

## Horizon Wylfa Newydd [UK-ABWR] (Hitachi 100%)

(Enough space for additional units)

1,350MW Class × 2

## Horizon Oldbury [UK-ABWR] (Hitachi 100%)

1,350MW Class × 2

## NNB Genco [EPR] (EdF 66.5%\*2/CGN 33.5%)

\*2: Maintain Minimum 50%, and further dilution will be pursued.

1,600MW Class × 2

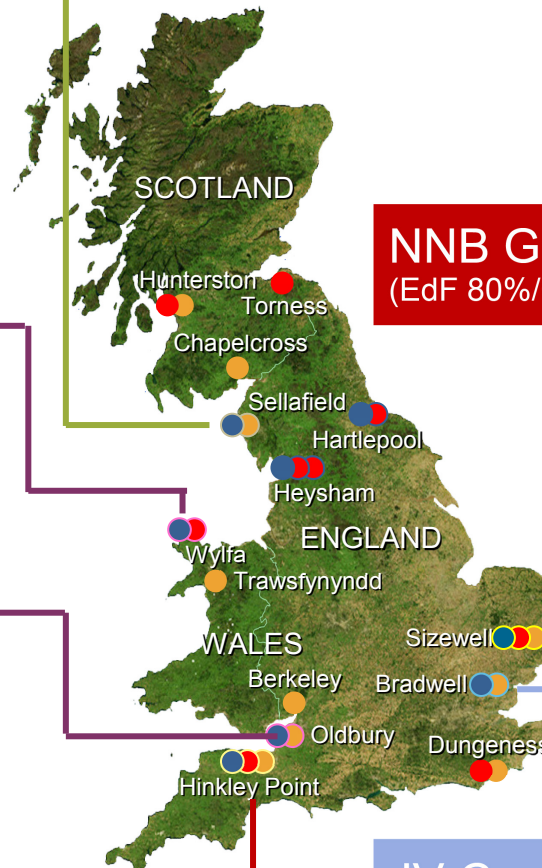
ABWR: Advanced Boiling Water Reactor  
HPR: Hualong Pressurized Reactor

## NNB Genco [EPR] (EdF 80%/CGN 20%)\*3

\*3: Development phase

## JV Company [HPR1000] (EdF 33.5%/CGN 66.5%)\*4

\*4: GDA Assessment and development phase



# 5. About Horizon Nuclear Power Ltd.

**Name of Company** Horizon Nuclear Power Limited

**Representative** CEO Duncan Hawthorne  
The former President & CEO of Bruce Power L.P.



**Head Office** Gloucester, U.K.

**Business** Development of nuclear power plants

**Date of Establishment** January 2009, Joint Venture of RWE and E.ON

- **From French Utility EdF, Horizon purchased lands earmarked for new nuclear power plants at Wylfa in North Wales and Oldbury in England.**
- **RWE and E.ON have decided not to continue with the NPP development in the UK, associated with Germany's nuclear phase-out policy after Fukushima accident.**
- **November 2012, Hitachi completed the acquisition of Horizon from RWE and E.ON.**

**Shareholder** Hitachi, Ltd. (100%)

# 6. About Horizon Project

- Establish Two 1,350 MW class Advanced Boiling Water Reactors (ABWR) at Wylfa Newydd site first, Oldbury will follow.

Licensing	<ul style="list-style-type: none"><li>■ Completed Generic Design Assessment (GDA) in December 2017.</li><li>■ Site Licensing process in progress.</li></ul>
Engineering, Procurement & Construction (EPC) Arrangements	<ul style="list-style-type: none"><li>■ Formed “Menter Newydd”, a joint venture of Hitachi Nuclear Energy Europe, Bechtel Management Company and JGC Corporation in May 2016. The JV is responsible for construction of Wylfa Newydd plant.</li></ul>
Operational Support	<ul style="list-style-type: none"><li>■ Horizon concluded an agreement with Japan Atomic Power (JAPC) and Excelon. These two companies formed a Joint venture “JExel Nuclear” in April 2017 for further assistance.</li></ul>



(Conceptual Bird's-eye view)

# 7. Completion of GDA for UK-ABWR

Hitachi-GE has been honored to receive a Design Acceptance Confirmation (DAC) from ONR, and Statement of Design Acceptability (SoDA) from Environment Agency and Natural Resources Wales on 13 Dec. 2017.



**Generic assessment of candidate nuclear power plant designs**

**statement of design acceptability for the UK ABWR design**



**Hitachi**

The Environment Agency and Natural Resources Wales have assessed Hitachi-GE's UK ABWR design, using the process set out in the Generic Assessment of Candidate Nuclear Power Plant Designs (GACNPPD) Decision Document for the GDA. The findings of our assessment demonstrate the acceptability of the design, as defined in Schedule 1. This statement is provided as a condition of the Natural Resources Wales (National Assembly of Wales, 2 for environmental permits for the design. The statement will remain valid until significant new information and original assessment of the UK.

Stephen Hardy  
Manager, Nuclear Regulation Group  
Authorised on behalf of the Environment Agency

Tim Jones  
Executive Director, Operations  
Authorised on behalf of Natural Resources Wales



ONR-GDA-DAC-17-002

**GENERIC DESIGN ASSESSMENT**

**DESIGN ACCEPTANCE CONFIRMATION**

**FOR THE HITACHI-GE NUCLEAR ENERGY, LTD. UK ABWR NUCLEAR REACTOR**

The Office for Nuclear Regulation (ONR), in accordance with the document 'New Nuclear Reactors: Generic Design Assessment Guidance to Requesting Parties, Version 3 September 2016, hereby gives Hitachi-GE Nuclear Energy, Ltd. a Design Acceptance Confirmation (DAC) for the UK ABWR nuclear reactor.

This DAC:

- (a) is given following the assessment of the material included in the GDA Submissions described in the Annex; and
- (b) does not guarantee that ONR will grant permission for the construction of a power station based on the UK ABWR nuclear reactor design at a particular site in Great Britain. Any organisation intending to build and operate an UK ABWR reactor in Great Britain must first obtain from ONR a nuclear site licence, as required under the Nuclear Installations Act 1965.
- (c) is valid for a period of ten years beginning on the date on which it is issued.

Signed:  Date of Issue: 13<sup>th</sup> December 2017

Mr Mark Foy  
Chief Nuclear Inspector  
Office for Nuclear Regulation





**Signing Ceremony**

**Hidetoshi Takehara,**  
Hitachi, Ltd.,  
Nuclear  
Energy  
Business  
Unit,  
Chief  
Operative  
Officer

**Mark Foy,**  
ONR,  
Chief  
Nuclear  
Inspector

**Tim Jones,**  
Natural  
Resource  
s  
Wales,  
Executive  
Director

**Stephen Hardy,**  
Environment  
Agency,  
Nuclear  
Regulation  
Group  
Manager

## 8. Future Developments on UK Project

- Managerial judgement towards FID (Final Investment Decision)
  - Completion of GDA, site license, and other needed regulatory processes
  - Reasonable level of strike price
  - Formation of financial structure including government support
- Detailed Approach for “On-Time On-Budget” NPP Construction

Phase	Considerations	Description
E (Engineering)	<ul style="list-style-type: none"><li>▪ Design and deliverable control</li><li>▪ Minimize design change</li></ul>	<ul style="list-style-type: none"><li>▪ Innovative project management platform (configuration management, etc.)</li><li>▪ Design change control procedure</li></ul>
P (Procurement)	<ul style="list-style-type: none"><li>▪ Quality assurance of specialised component</li><li>▪ On-time delivery</li><li>▪ Cost reduction</li></ul>	<ul style="list-style-type: none"><li>▪ Japanese advanced manufacturing &amp; experienced workforce</li><li>▪ Japan and UK proven supply chain collaboration</li></ul>
C (Construction)	<ul style="list-style-type: none"><li>▪ Front-loaded construction engineering(Schedule synchronization of EP &amp; C)</li><li>▪ ABWR construction know-how delivery</li></ul>	<ul style="list-style-type: none"><li>▪ Logic base of domestic ABWR construction experience</li><li>▪ Standardized large modules</li><li>▪ Visualization tools(e.g. Installation Simulator)</li></ul>

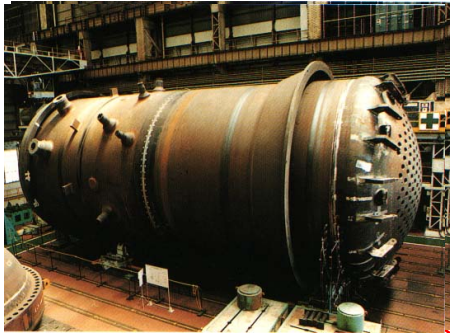


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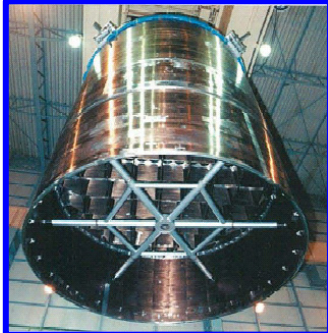
**A** TOP View



Japanese Advanced Manufacturing & Experienced Workforce



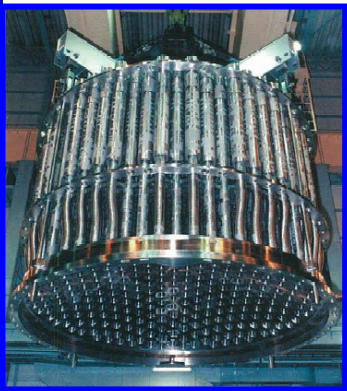
Rector Pressure Vessel



Core Shroud



Steam Dryer



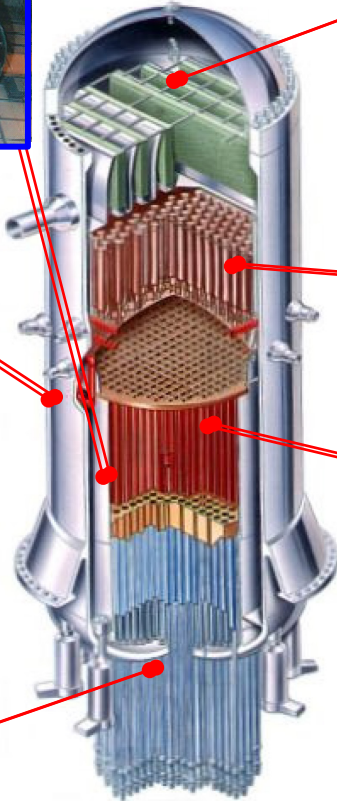
Moisture Separator



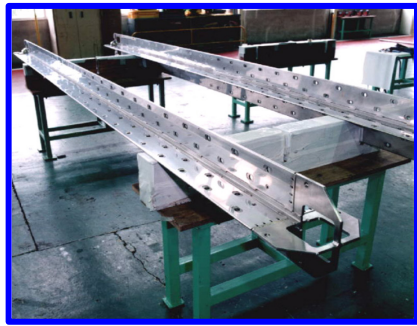
Channel Box



Control Rod Drive System



Fuel Assembly



Control Rod

☐ Rinkai Works Products

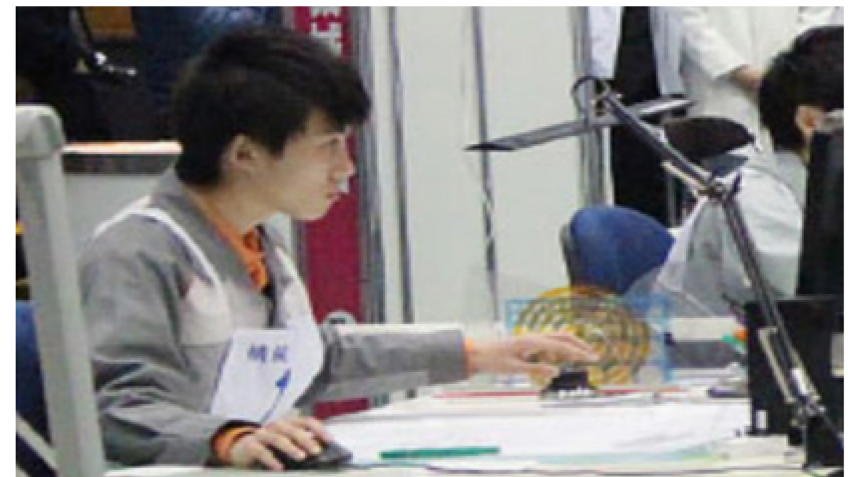


# 11. Procurement 2) Focus on Education & Training

## Develop young engineer's skills through Japan Skills Olympics Competition

### Hitachi-GE 2017 Results

Category	Number of participant	Award
Mech. Drawing & Design	2	GOLD: 1 SILVER: 1
Construction Steel Work	1	SILVER: 1
Welding	2	BRONZE: 2

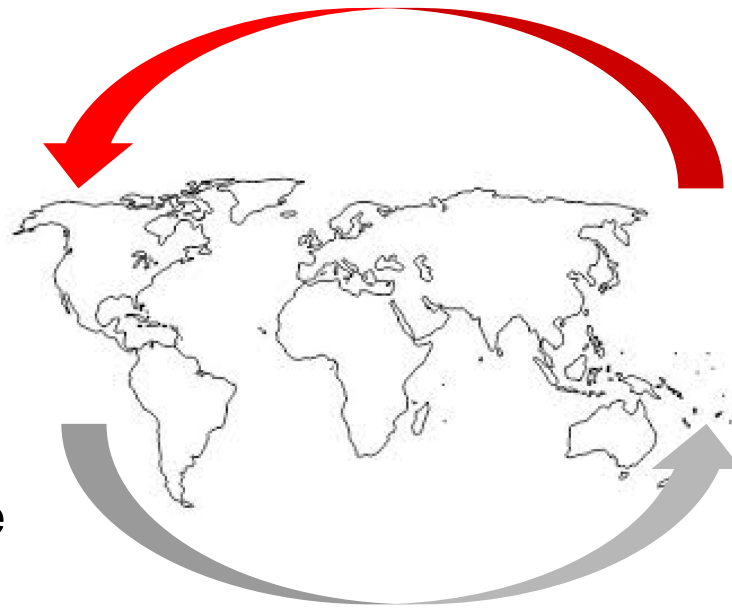




## Japan and UK Supply Chain Collaboration

### Strength of UK companies:

- UK construction know-how
- Localised component manufacture
- Bulk materials
- Long-term service and support



### Strength of Japanese companies:

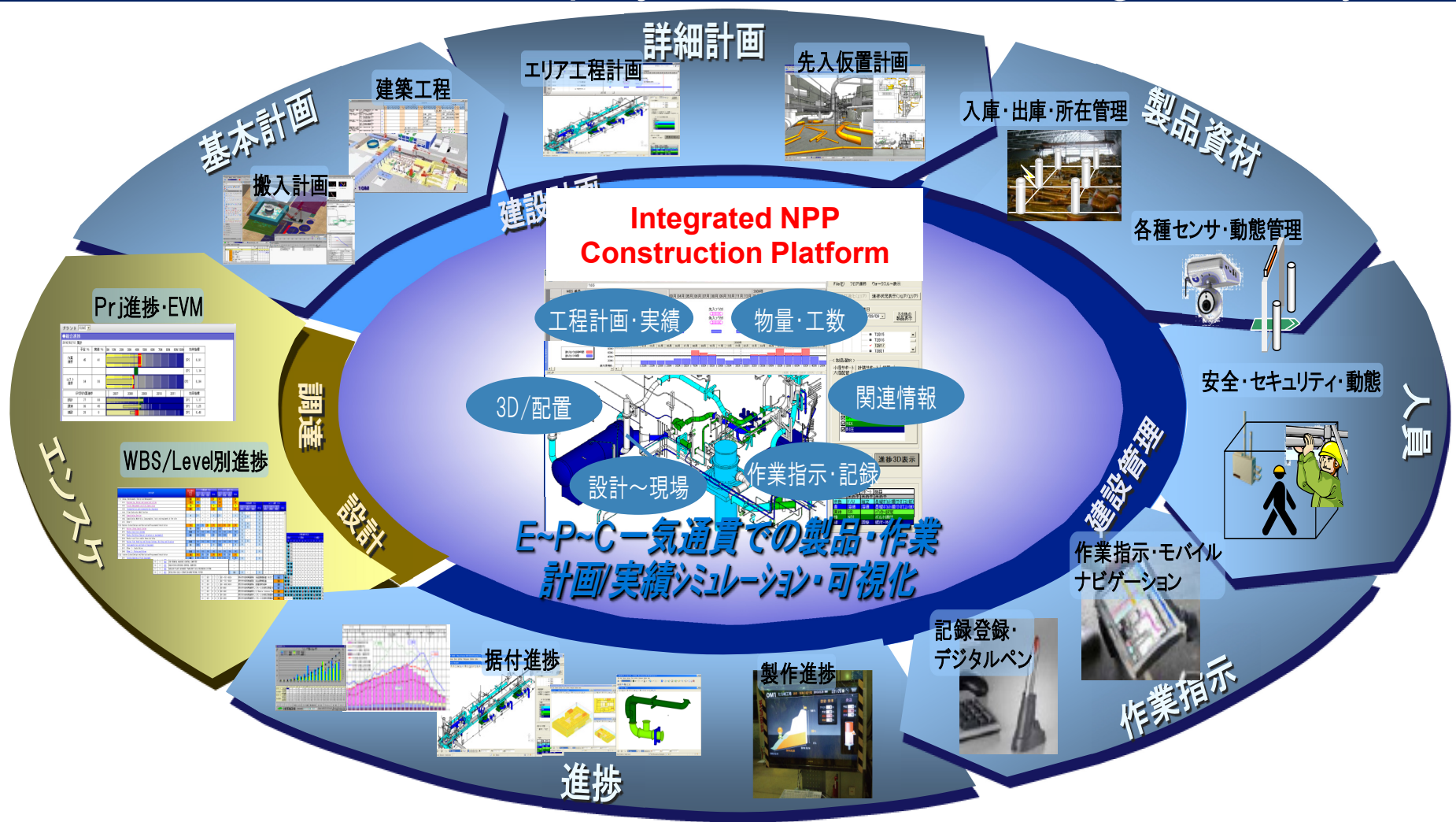
- ABWR technology (HGNE)
- Specialised component manufacture
- ABWR construction know-how

### Opportunities for collaboration :

- Japanese manufactures securing long-term service support from UK firms
- Japanese constructors partnering UK firms to exchange experience
- Japanese firms localising a presence to the UK, to enhance ongoing involvement
- Joint-ventures around manufacturing, to supply components to future units

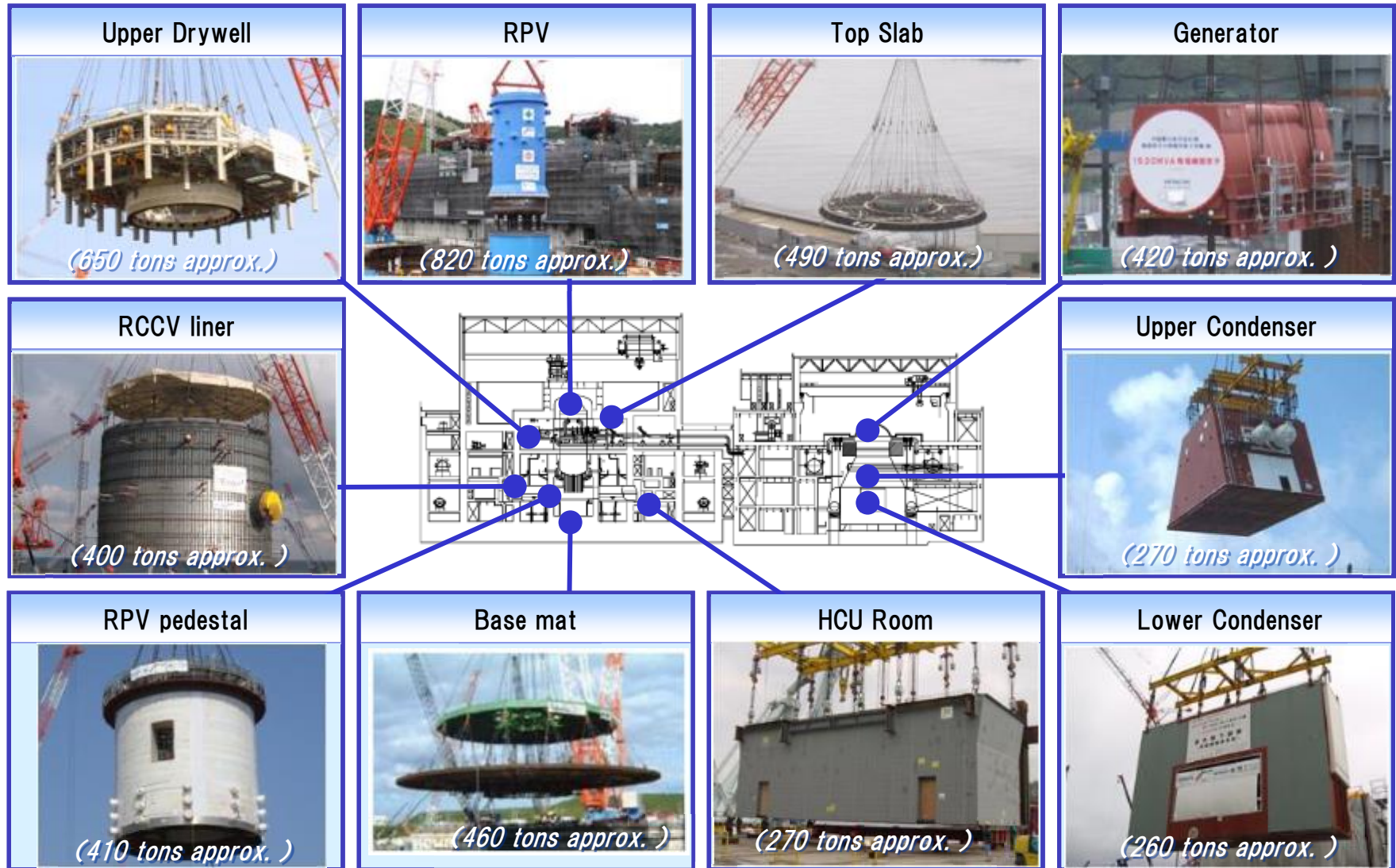
# 13. Construction 1) Integrated NPP Construction Platform **HITACHI** Inspire the Next

Logic base of domestic ABWR construction experience enables UK Horizon project's on-time on-budget delivery



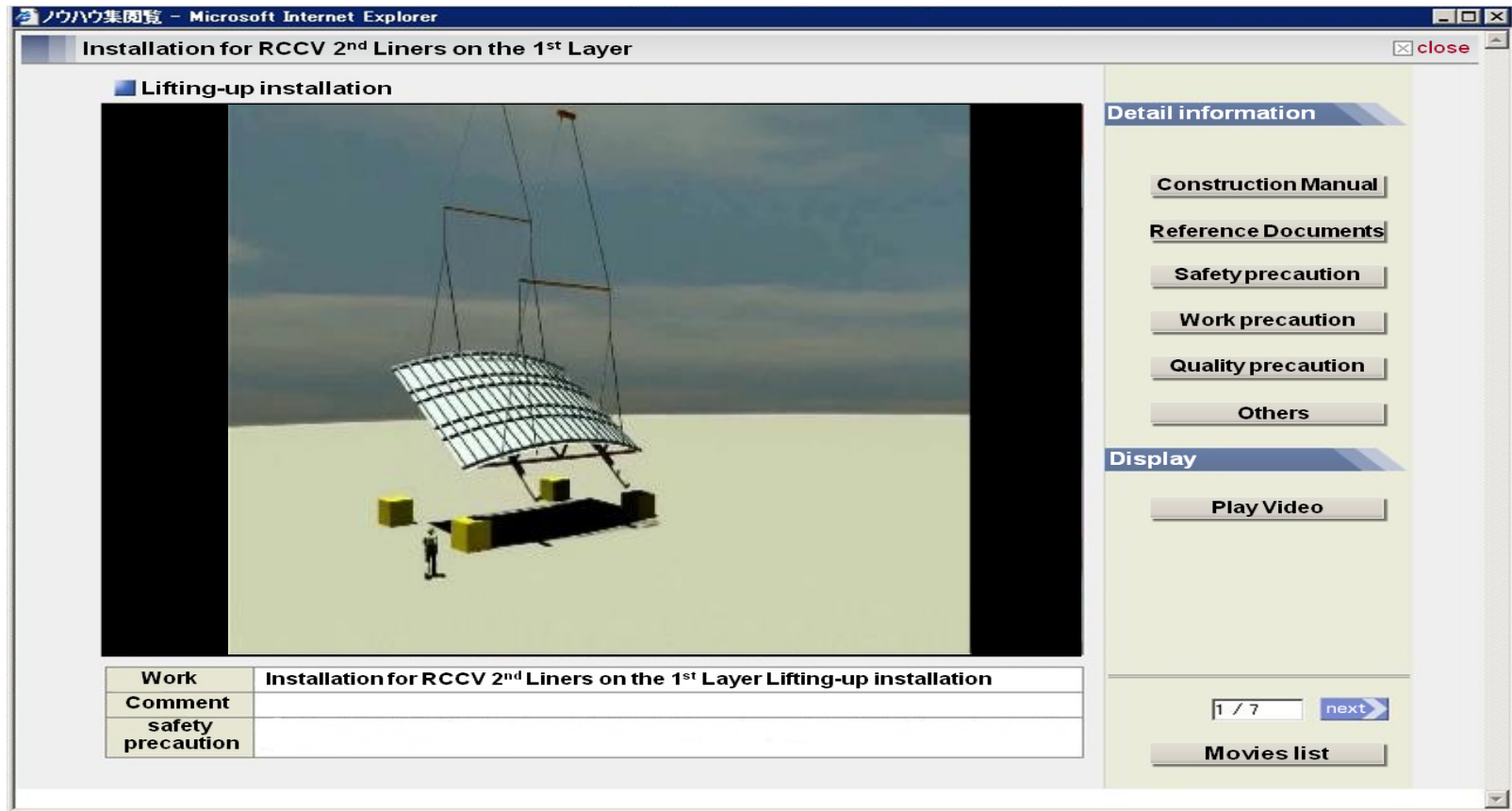
# 14. Construction 2) Standardized Large Modules

Modular design reduces onsite operations, that mitigate quality and process risk



# 15. Construction 3) Skill Transfer

Before process operation is started, each work steps can be ensured by visualization tools(e.g. Installation Simulator)





# 16. Development of Global Standard Plant

## Implementation of reliable and efficient NPP

### Current

Compliant to JP Regulatory Standards

Shimane-3/Ohma-1

Shimane-3



Wilfa Newydd 1&2



As a Global Standard Plant  
Wilfa Newydd 1&2

### Future

Technical Transfer to  
NPPs in Japan

Higashidori-1/Kaminoseki-1

Deploy to world market

### Economy & Efficiency

- Optimized construction cost based on standardized plant design
- Operational cost reduction resulting from uprated plant utilization

### Plant Performance

	Domestic average	ABWR
In service	13 mos.	18 mos.
Outage	3 mos.	30 days
Utilization	70%	90%

Maintain workforce and enhance technology through continuing NPP constructions

We hope to

- Contribute to solving the world's environment & energy issues, through our proven ABWR design, on-time and on-budget delivery with reliable supply chain and construction technique.
- Bring back the latest safety and efficient nuclear technology to Japan based on the overseas experience in construction and operation of NPP.
- Maintain workforce and enhance technology through continuing NPP constructions. Secure industrial infrastructure underpinning of Fukushima Daiichi NPP decommissioning and nuclear safety in Japan.

**One for all, all for one.**

***Thank you for your kind attention!***